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Page 7 2004 Expedition/Navigator Workshop Manual 5. NOTE: The thermostat housing bolts are tightened in sequence with the intake manifold bolts. Install the thermostat housing and loosely install the bolts. 6. Tighten the 11 bolts in two stages in the sequence shown. Stage 1: tighten to 2 Nm (18 lb-in). Page 8 2004 Expedition/Navigator Workshop Manual 10. Rotate the belt tensioner clockwise and install the drive belt.

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